

Principles of Error Management

Human Error and Just Culture

Presented to: Blackhawk Aerospace Technologies LLC
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The FAA Safety Team (FAASTeam)



**We have left undone those thinges
whiche we aught to have done, and
we have done those thinges whiche
we aught not to have done.**

Book of Common Prayer, 1559

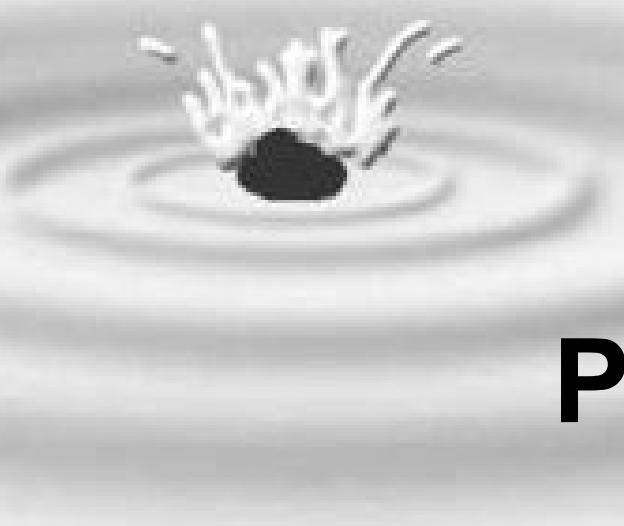
The Four “Ps”

Philosophy

Policy

Procedures

Practices

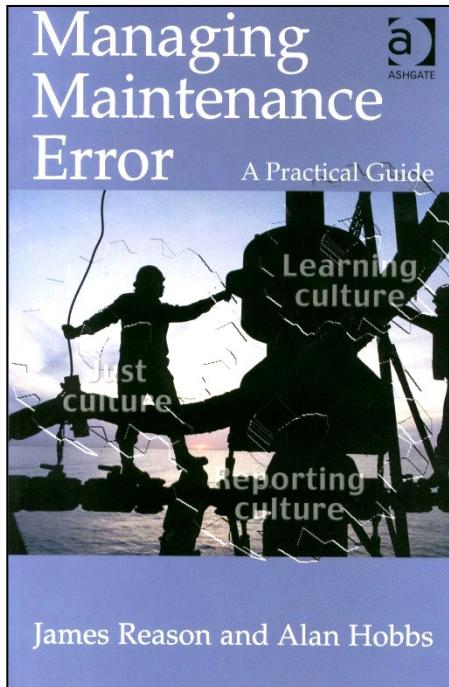




“Aviation in itself is not inherently dangerous, but to a degree even greater than the sea is terribly unforgiving of any carelessness, incapacity, or neglect.”

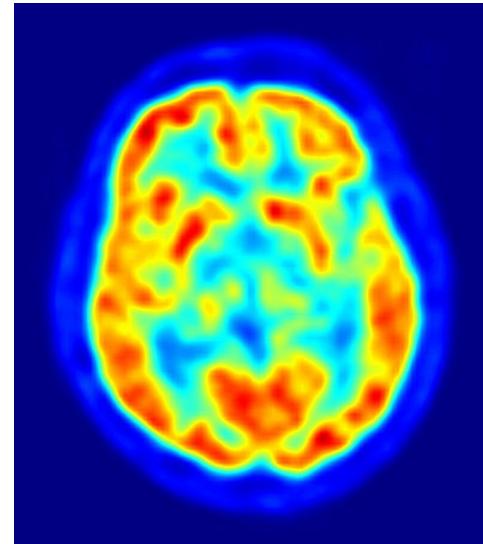
Capt. A.G. Lamplugh, British Aviation Insurance Corp. 1930

Human Error is Both Universal and Inevitable

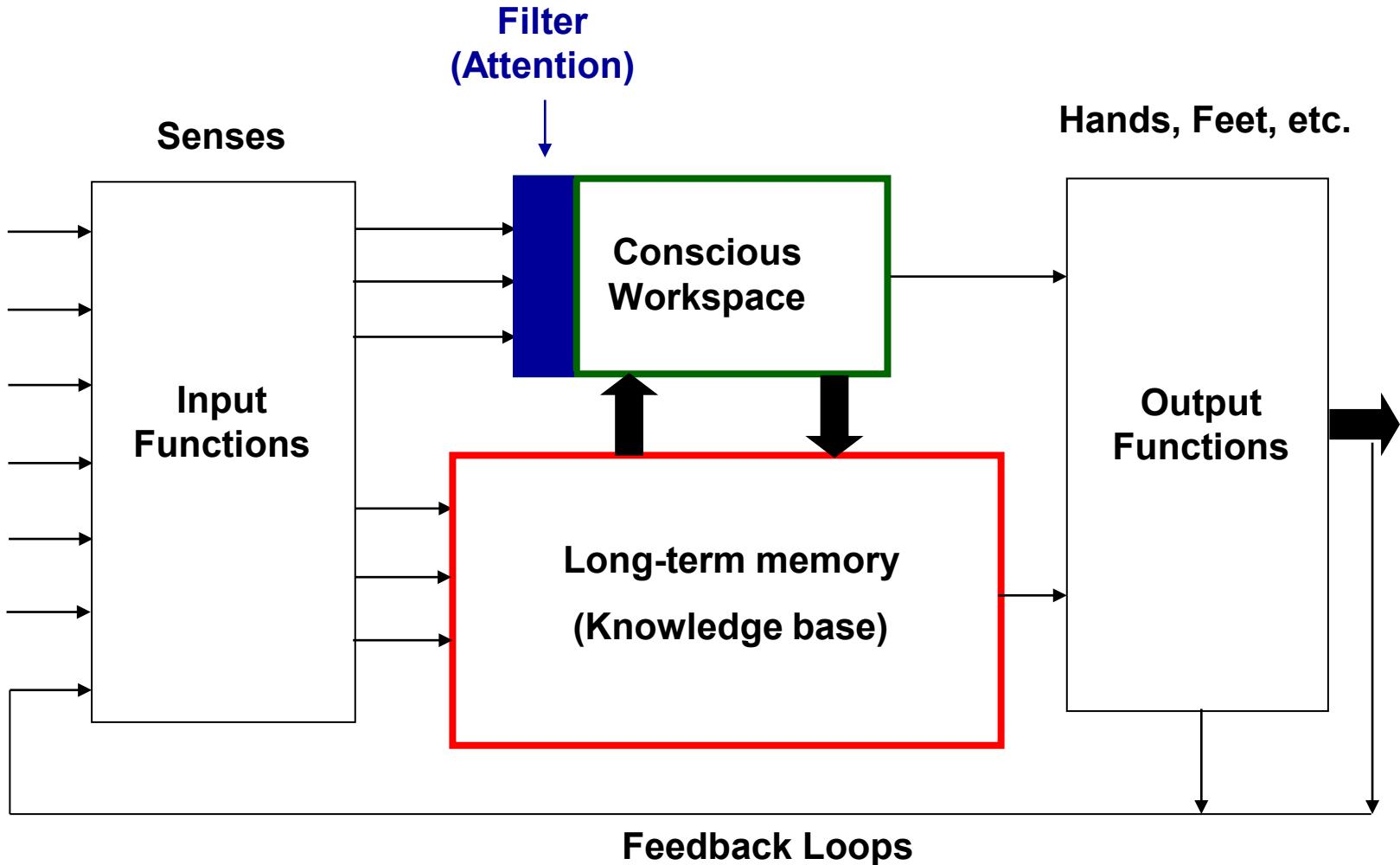


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James Reason & Alan Hobbs (2003)



**It is the Downside
of Having a Brain**



A Simplified “Blueprint” of Mental Functioning

James Reason & Alan Hobbs (2003)

Conscious Workspace

- General Problem Solver
- Limited Capacity
- Contents Available
- Sequential Processing
- Slow and Laborious
- Essential for new Tasks

Trial and Error

Long-term Memory

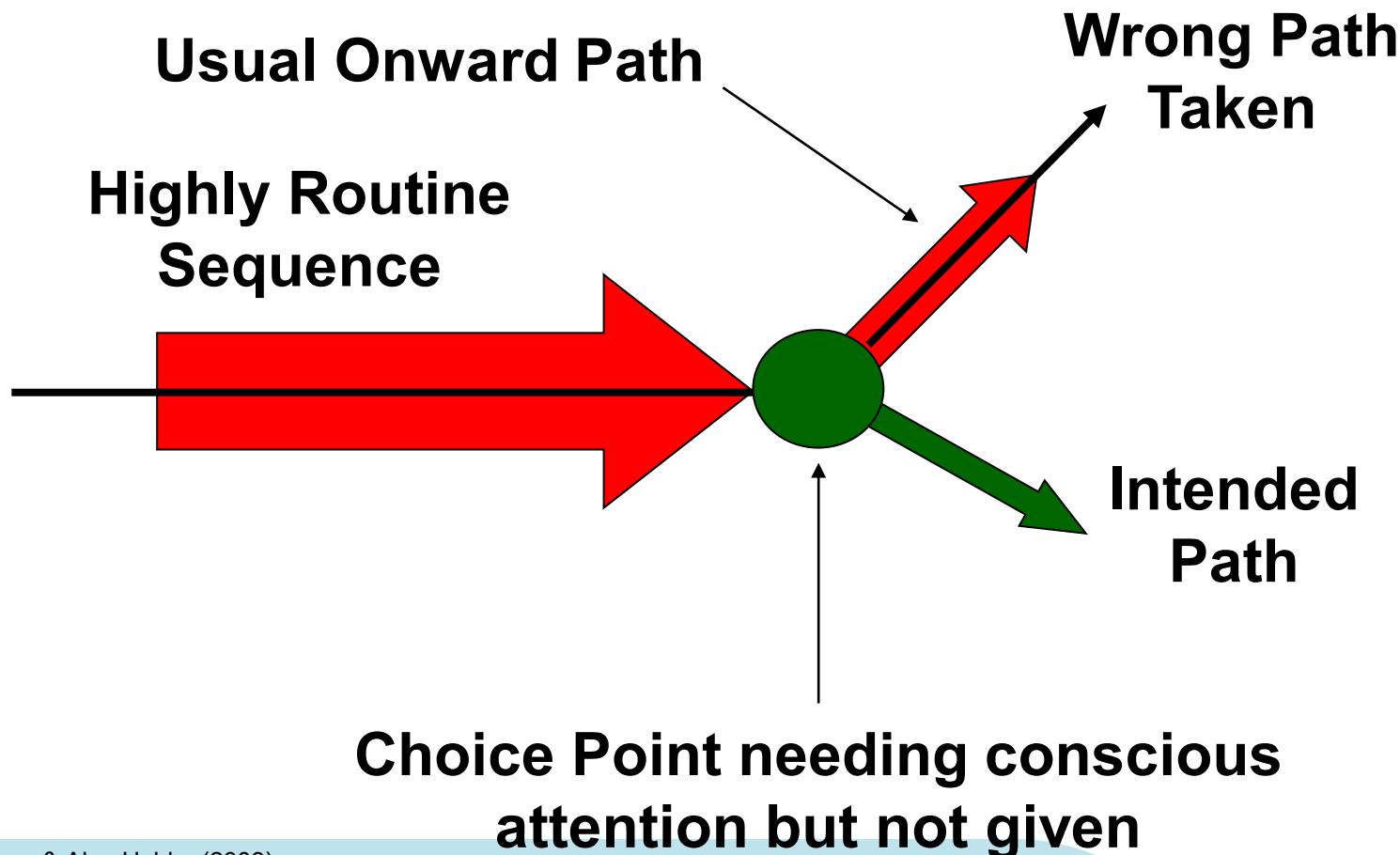
- Vast Collection of Experts
- No Limits to Size or Duration
- Unconscious
- Parallel Processing
- Rapid and Effortless
- Handles Familiar Routines and Habits

Programming

James Reason & Alan Hobbs (2003)



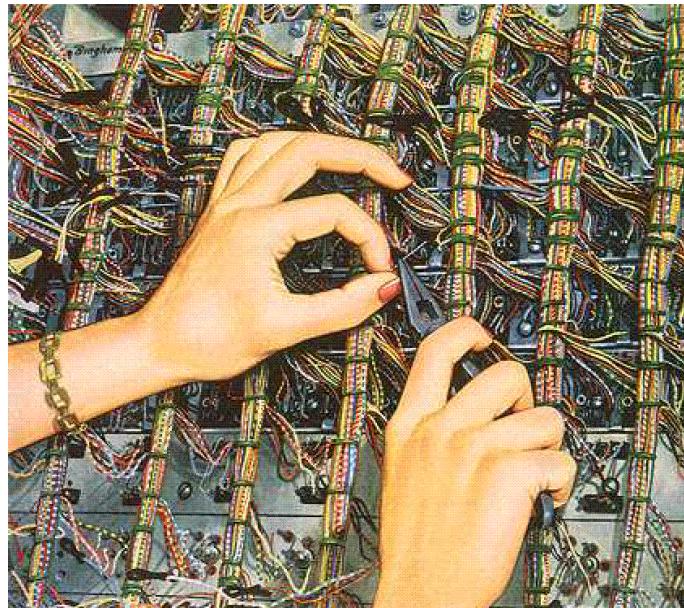
Skill Based Error



James Reason & Alan Hobbs (2003)

Bad News

We are “hardwired”
to make errors



Good News

Errors are not
intrinsically bad



James Reason & Alan Hobbs (2003)

Increase Awareness Manage Human Error + Unforgiving Workplace = Disaster



You cannot change the human condition,
but you can change the conditions
in which humans work.

James Reason & Alan Hobbs (2003)

The Best People Can Make the Worst Mistakes

EL PASO, TEXAS
January 16, 2006



James Reason & Alan Hobbs (2003)

Helios Flight 522



Helios Flight 522

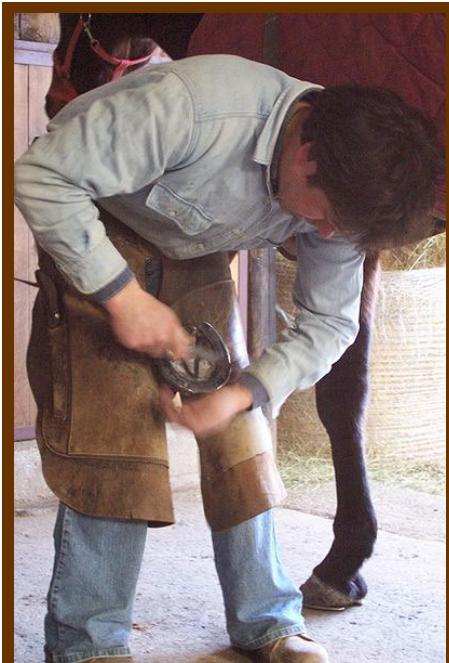
TV Remote



Boeing 737 Pressurization Control



This technician's mistake would effect how many people?



853 passengers and 20 crew members

A380 navigator

James Reason & Alan Hobbs (2003)
Managing Maintenance Error



Federal Aviation
Administration

Many Errors Fall into Recurrent Patterns

Little Rock 6/1/1999



Chicago 12/8/2005



Cleveland 2/18/ 2007



Honduras 5/31/2008



Ottawa 2/17/2008



Jamaica 12/23/2009



James Reason & Alan Hobbs (2003)

Person Model

- Name
- Blame
- Shame
- Retrain
- Write Another Procedure

Fire the Perpetrator
Pilot/Technician

We Ask Who?



System Model

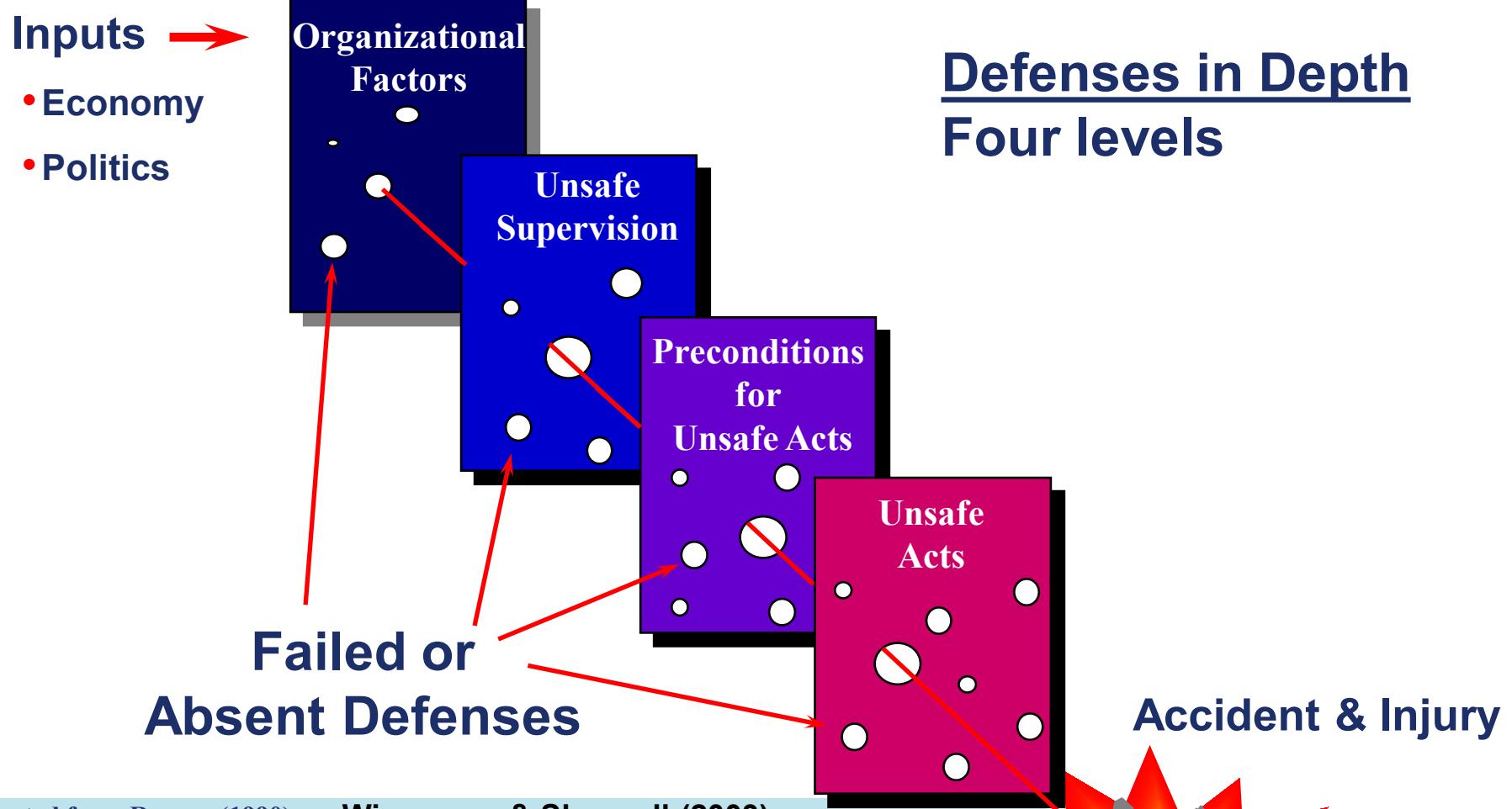
- Remedial Attention focused on the task and the work place
- Organization
- Supervision

Managing the Manageable

We Ask Why?

James Reason & Alan Hobbs (2003)

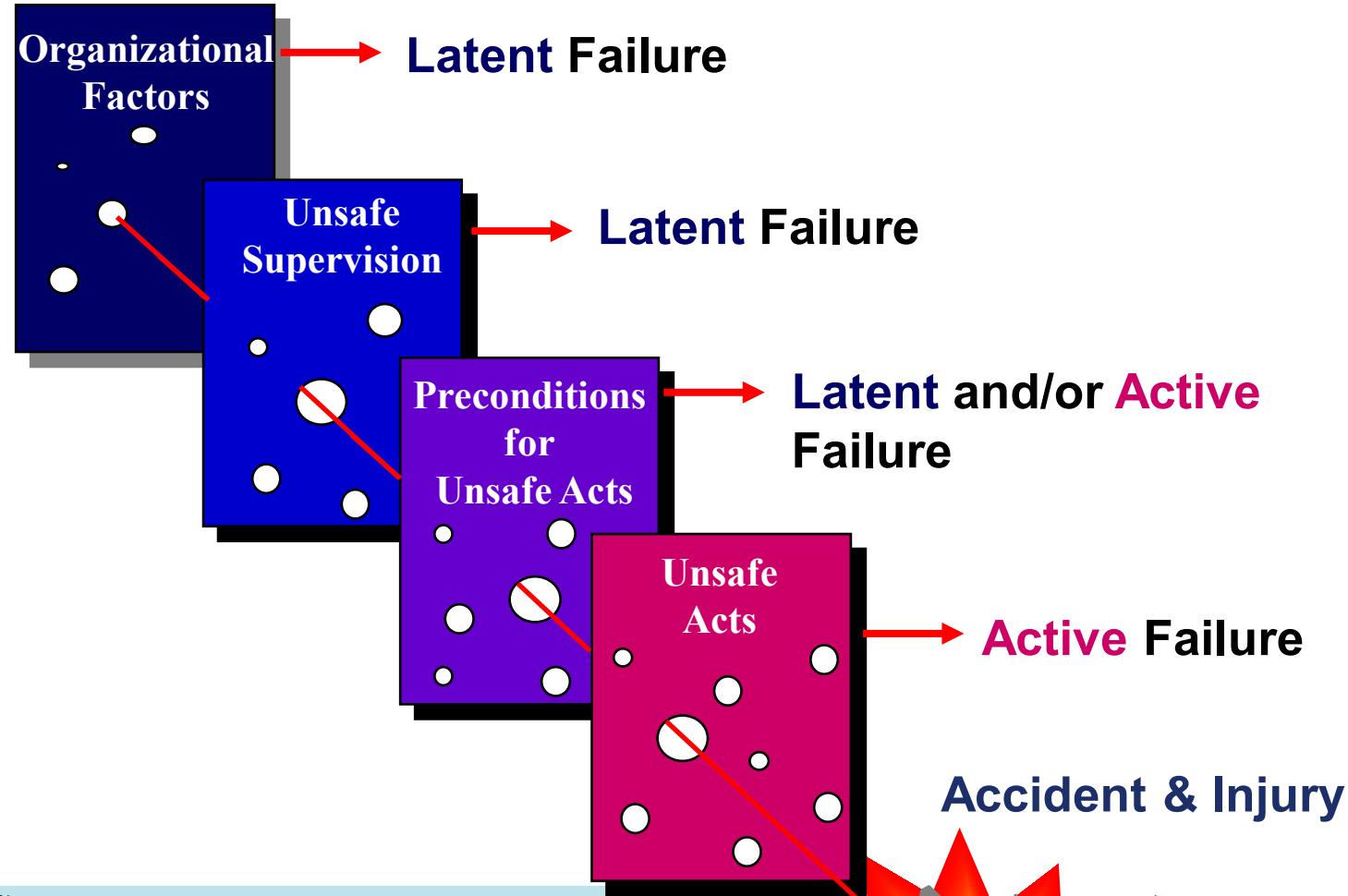
“Swiss-cheese” Model of Human Error



Adapted from Reason (1990)

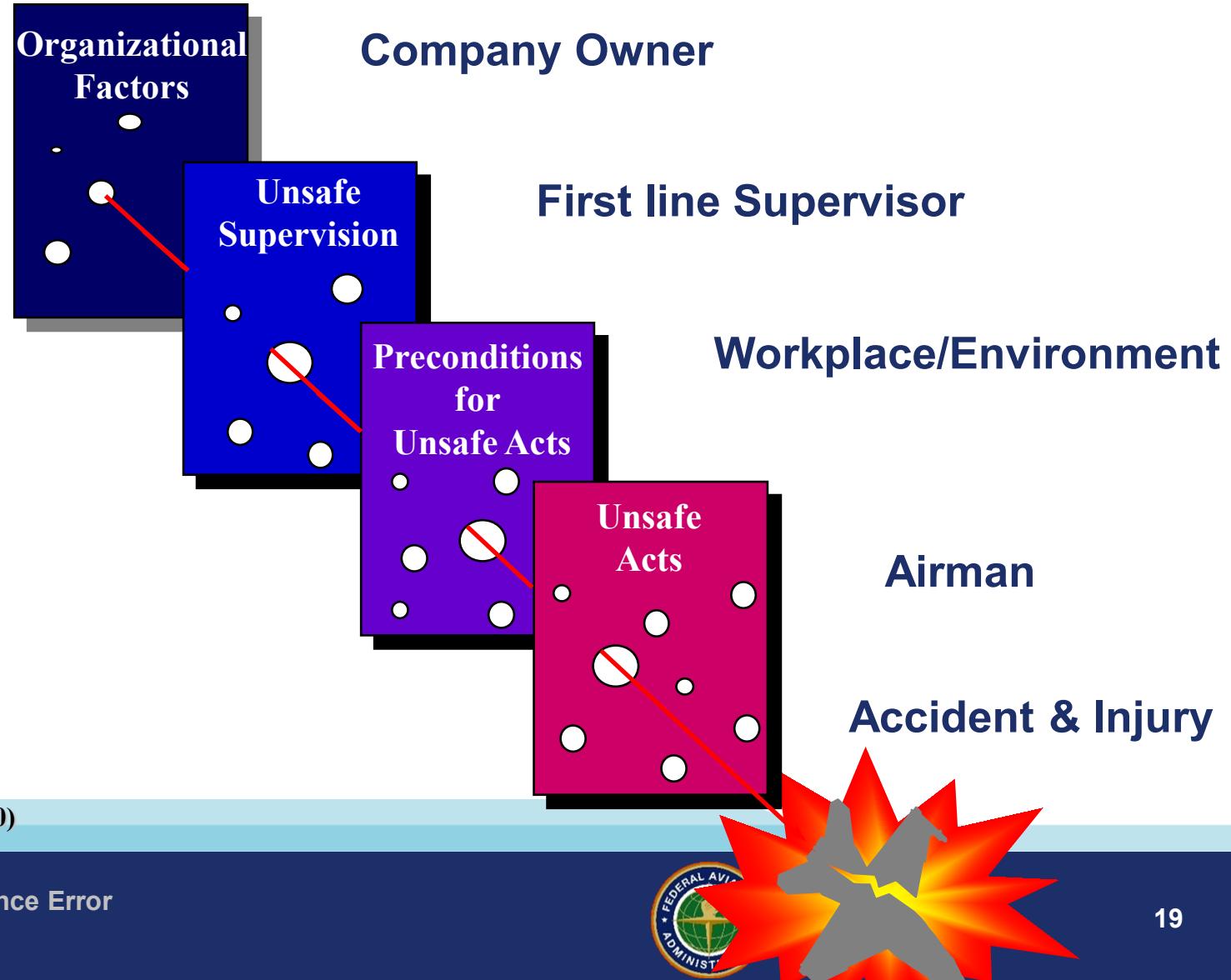
Wiegmann & Shappell (2003)

Failures - Latent and Active

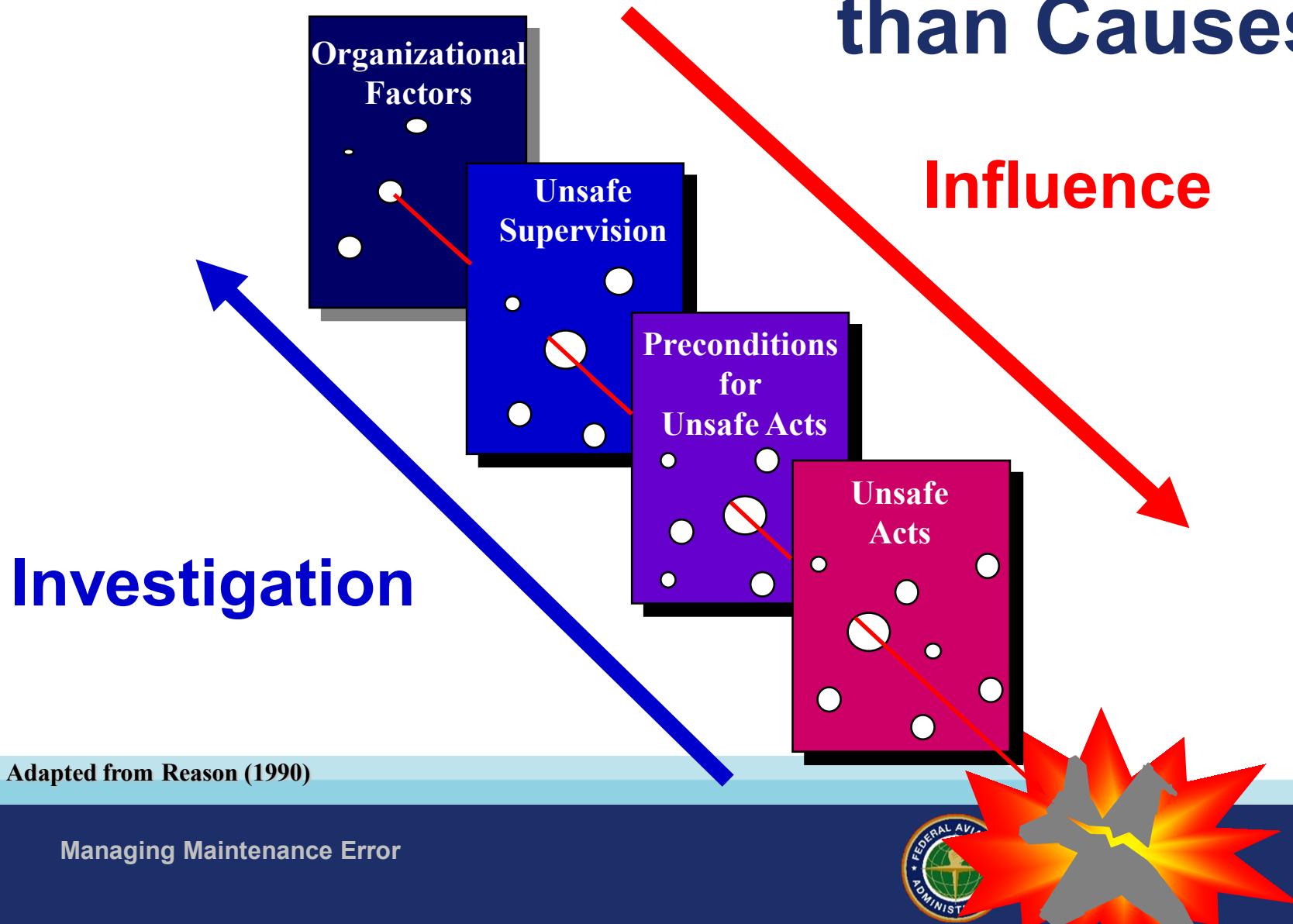


Adapted from Reason (1990)

System Population



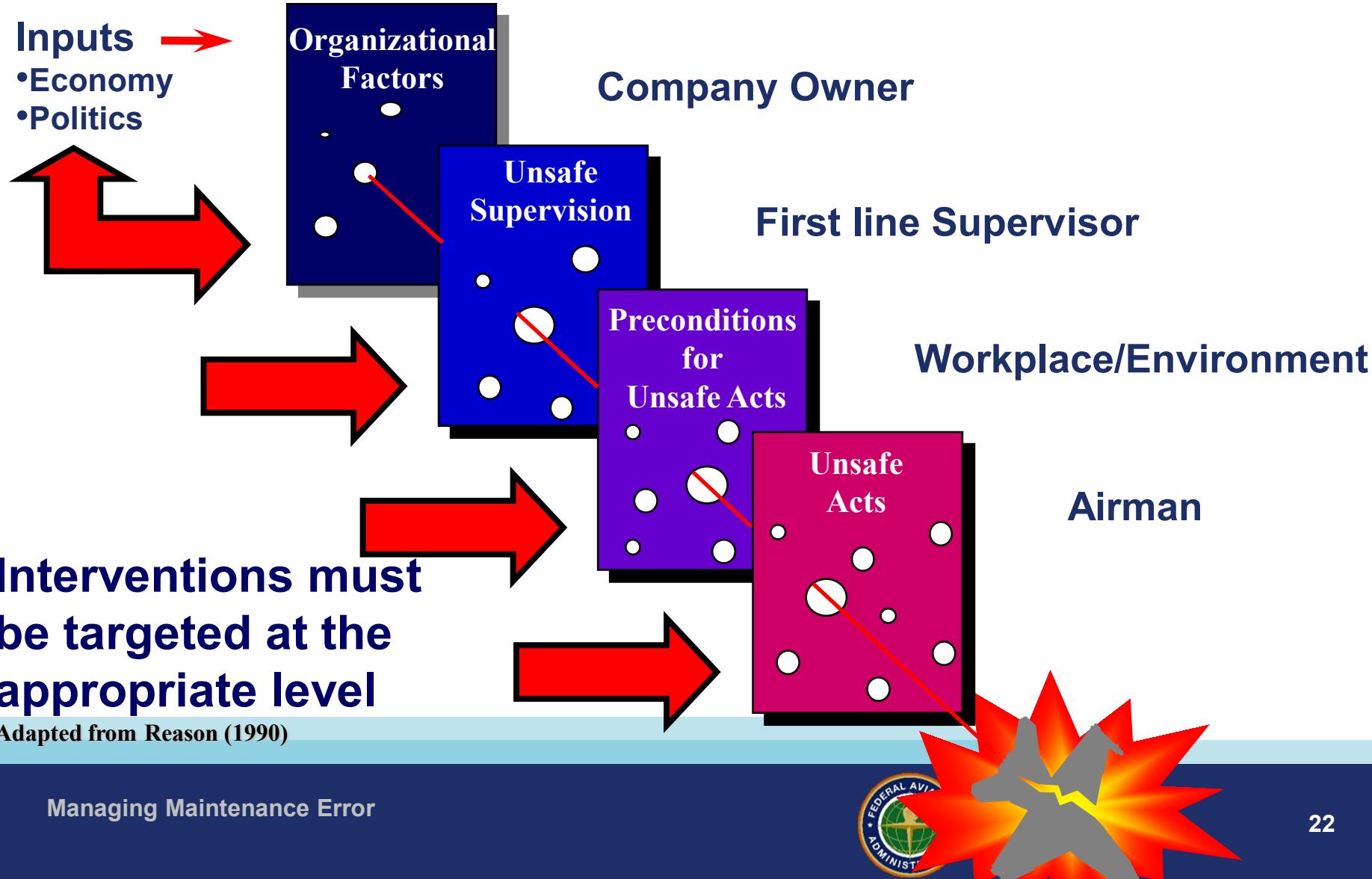
Errors are Consequences Rather than Causes



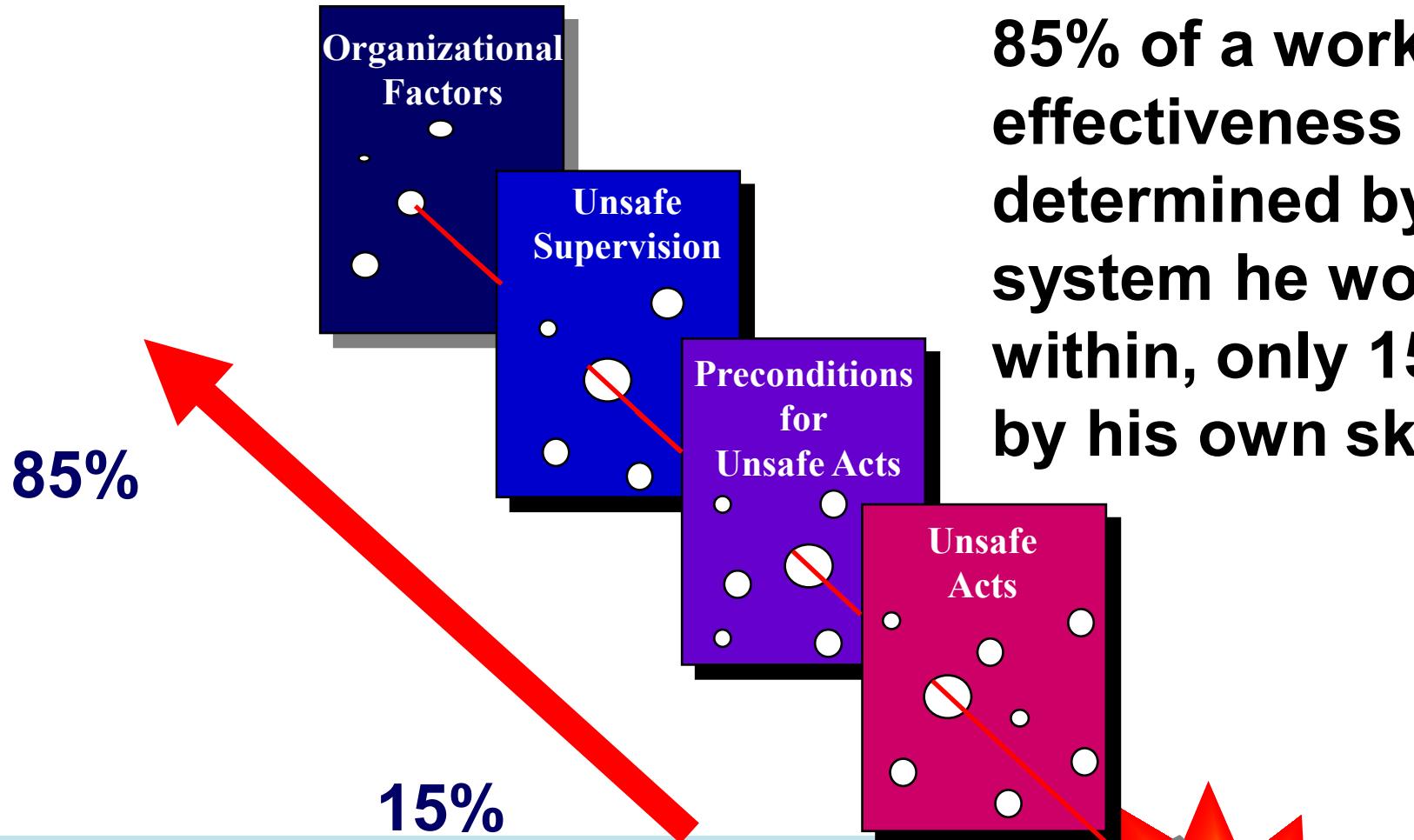
Safety significant errors can occur at all levels of the system

Adapted from Reason (1990)

There is no one best way



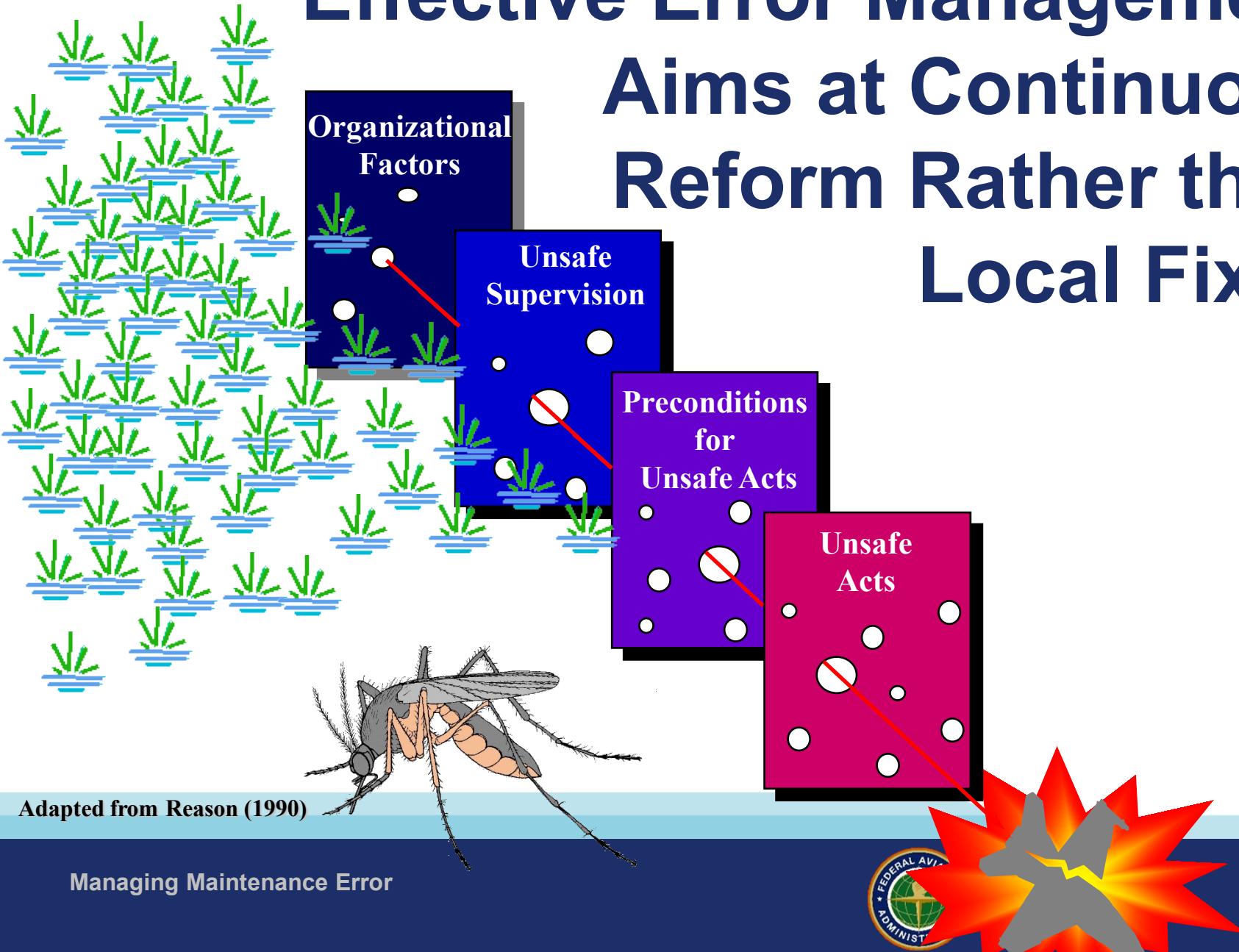
W. Edwards Deming's 85/15 Rule



85% of a worker's effectiveness is determined by the system he works within, only 15% by his own skill

Adapted from Reason (1990)

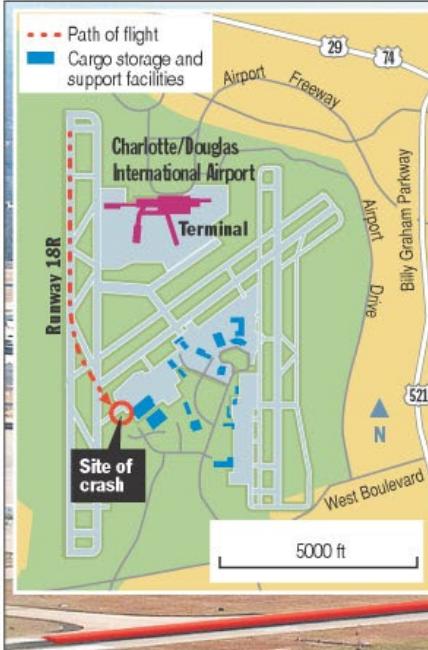
Effective Error Management Aims at Continuous Reform Rather than Local Fixes



Charlotte, North Carolina 2003

On January 8, 2003, about 08:47 AM, a US Airways Express flight 5481, a Beechcraft 1900D, N233YV, crashed shortly after takeoff from runway 18R at Charlotte-Douglas International Airport, Charlotte, North Carolina.



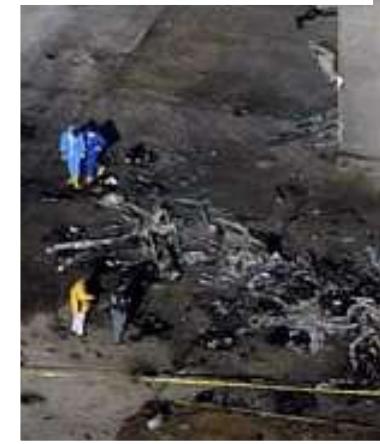
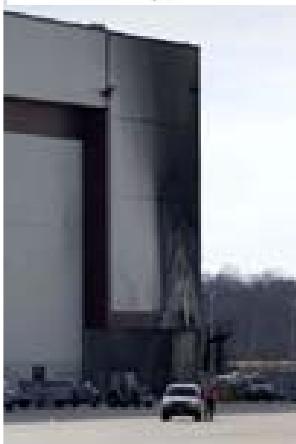


SOURCE: US Airways; Mesa Air

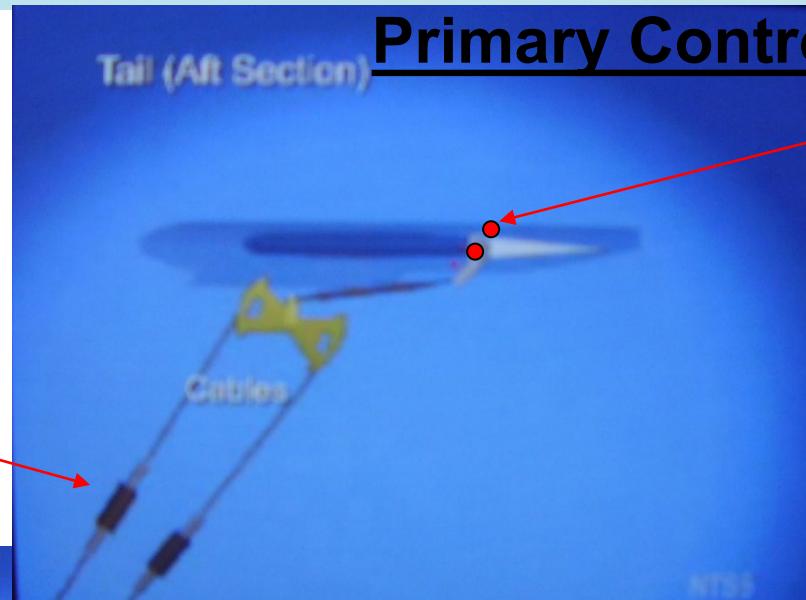
Doomed path of Flight 5481

Flight 5481, a Beech 1900 twin-engine turboprop, had just lifted off Runway 18 when, according to witnesses, it banked to the left and into a corner of a hangar. Here is the itinerary Wednesday of US Airways Express flight 5481, operated by Air Midwest, Inc., a wholly owned subsidiary of Mesa Air Group:

- Departed Lynchburg, Va., 6:20 a.m. as Flight 5434; arrived Charlotte 7:20 a.m.
- Departed Charlotte 8:30 a.m. as Flight 5481; scheduled to arrive Greenville-Spartanburg 9:15 a.m.



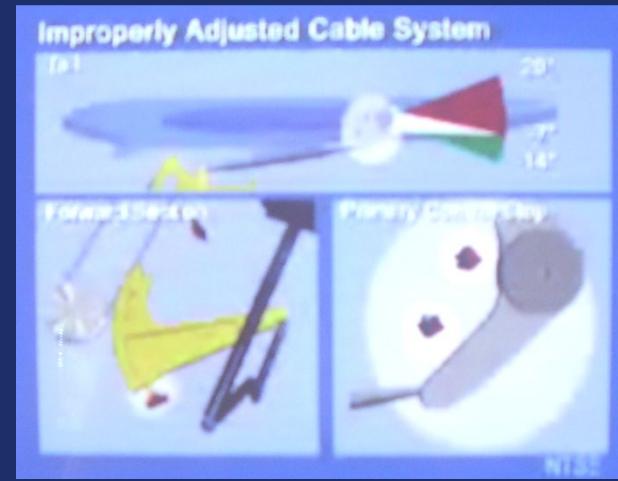
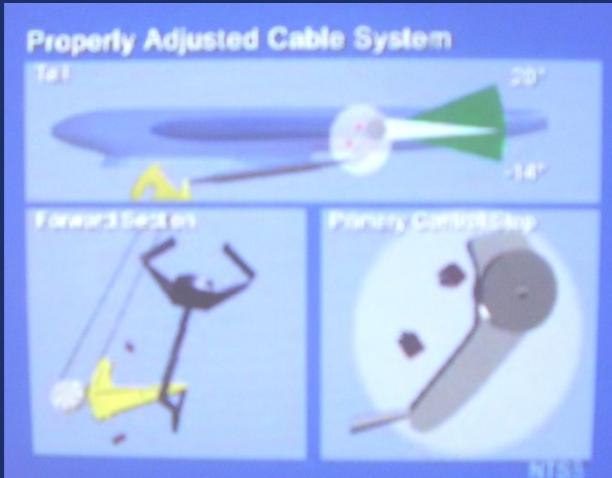
Primary Control Stops



Turnbuckles



Secondary Control Stops



+20

+20

0

0

-14

-14

-7

Managing Maintenance Error



Federal Aviation
Administration

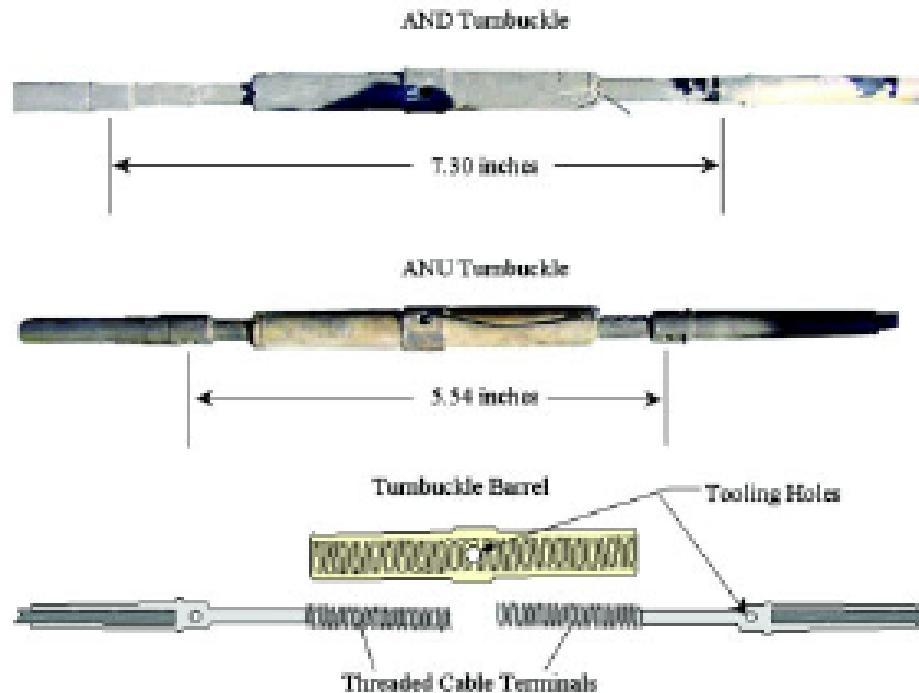


Figure 6. Turnbuckles as found in the wreckage.

The AND turnbuckle was extended 1.76 inches more than the ANU turnbuckle. After the accident, Air Midwest surveyed its entire fleet of 42 Beech 1900D airplanes, which represented 25 percent of the 164 Beech 1900D airplanes active in the North American fleet. Air Midwest data submitted to the Safety Board indicated that, on average, the AND turnbuckle was extended 0.04 inch less than the ANU turnbuckle.

*“Insufficient training
and supervision resulted
in the mechanic making
mistakes that led to the
incorrect rigging and
the restricted downward
elevator travel.”*



Crewmembers:

Name

Captain Katie Leslie
First Officer Johnathan Gibbs

Passengers:

Name

Caitlin Albury
Nicholas Albury
Robin Albury
Sreenivasa Badam
Mark Congdon
Keith Coyner
Forrest Stephen Demartino
Sylvain Dubois
Richard E. Fonte
Gary Gezzer
Steven J. Krassas
Richard R. Lyons
Ima Pearson
Christiana Shepherd
Joseph M. Spiak
Ganeshram Sreenivasan
Paul Stidham,
Michael Otto Sullivan
Ralph Sylvia

Age

26
28

Domicile (Base)

Arlington, Texas
Scotts Valley, California

Age

13
21
38
24
-
45
48

Hometown

Marsh Harbor, Bahamas
Marsh Harbor, Bahamas
Marsh Harbor, Bahamas
India
Baltimore, Maryland
Coral Springs, Florida
Dayton, Ohio
Fort Lauderdale, Florida
Jacksonville, North Carolina
Fort Lauderdale, Florida
Richmond, Virginia
Lynnfield, Massachusetts
Las Vegas, Nevada
Boston, Massachusetts
Boston, Massachusetts
India
Columbia, Maryland
Philadelphia, Pennsylvania
Ashland, Virginia



Beechcraft 1900D Maintenance Program Manual

SIXTH DETAILED INSPECTION PROCEDURES CHECKLIST

#	ZONE	DESCRIPTION	STAMP
AFT FUSELAGE AND EMPENNAGE			
	SB2564	C/W BEECH SB 2564 AS REVISED (ACFT.UE1-UE113)	Mech P/A
1	280 281 311 312 330 340 320	SKIN - Inspect skin for condition and loose or missing rivets. If damage is found, check adjacent structure	Mech AM 714 Dr 701
2		STRUCTURE - Check for cracks, loose or missing rivets and concealed damage.	Mech AM 714 Dr 701
3	181 311 312	FLIGHT CONTROL COMPONENTS, CABLES AND PULLEYS - Inspect the control system components (pushrods, linkuckles, and fittings, castings, etc for burges, splits, bends or cracks.) Check control cables, pulleys and associated equipment for condition, attachment, alignment, clearance, and proper operation. Inspect cables for broken strands or evidence of corrosion per BE Chapter 20-04-00. Check cable tension per BE Chapter 27. Temperature <u>55</u> degrees F. 3/16" Elevator Cable Tension: UP <u>57</u> DOWN <u>62</u> 1/16" Elevator Tab Cable Tension: <u>20</u> 3/16" Rudder Cable Tension: LT. <u>75</u> RT. <u>75</u> 1/16" Rudder Tab Cable Tension: <u>20</u>	Mech AM 704 Mech AM 704 Mech AM 704 Mech AM 704 Mech AM 704 Mech AM 704
4	311 312	PLUMBING - Inspect plumbing for condition and attachment.	Mech AM 734 Dr 701

Figure 1. Detail six work card at the time of the accident.

FORM 8M603
DATE 01/06/03
AIRCRAFT MAINTENANCE RECORD SHEETS N/04 05-14246016
AIRCRAFT #: N22330 N2332V NAME/MODEL: BEECHCRAFT 1900D 1900
ACFT F.H.#: 22658 ACFT S/N: ACFT CYCLES:
DESCR/PANCT: NATURE OF ACTION

13 P/R Ignition wires P/R Igniters on RT Engs
JAN 2000 74-20-00 spot
Mach 1 AM

PT/SN: 0103WAF50261 AM 120512-278 DATE: 01-06-03 MECH: 7001 INSP: AM
R/T Left Main Fuel Filter Rer. Change No fuel filter cartridge removed
REPLACED FUEL FILTER 28-10-10
LEAKING DRG ON NORMAL

PT/SN: 0103WAF50261 AM 120512-278 DATE: 01-06-03 MECH: 7001 INSP: 701
15 Oil 1 sl. ft. stand REMOVED Oil 1 sl. ft.
TRANSFERRED TO 201
24-163

PT/SN: 0103WAF50261 AM 120512-278 DATE: 01-06-03 MECH: 7001 INSP: AM
R/T Elevator gap pin installed REMOVED ELEVATOR RIG PIN
JAN 2000 27-20-00
gap check ok

PT/SN: 0103WAF50261 AM 120512-278 DATE: 01-06-03 MECH: 7001 INSP: 701
17 Rudder gap pin installed Removed Rudder RIG PIN
JAN 2000 27-20-00
gap check ok

PT/SN: 0103WAF50261 AM 120512-278 DATE: 01-06-03 MECH: 7001 INSP: 701
18 Adjust cable tension Adjusted elevator cable
Tension RER 13MM 27-30-02
gap check normal

PT/SN: 0103WAF50261 AM 120512-278 DATE: 01-06-03 MECH: 7001 INSP: 701
R/T gap check normal

Figure 2. Aircraft maintenance record of nonroutine items for January 6, 2003, at the Huntington, West Virginia, maintenance station.



So, what do we do to these guys?

A. Revoke their certificates

B. Fire them

→ C. Nothing

D. Retrain them

Console people who make mistakes

Coach people who exhibit risky behavior

Discipline reckless people

Workcard was not specific

Maintenance Manual lacked the procedure to accomplish the workcard task

Rigging Procedure did not include a functional check

Lack of experience

“Insufficient training and supervision resulted in the mechanic making mistakes that led to the incorrect rigging and the restricted downward elevator travel.”

Lack of training

Lack of Supervision

Fatigue/Shiftwork

Aircraft was aft loaded

FAA's average weight is about 15 lbs. light

MX training is not FAA accepted

“Insufficient training and supervision resulted in the mechanic making mistakes that led to the incorrect rigging and the restricted downward elevator travel.”

People cannot easily avoid those actions they did not intend to commit



James Reason & Alan Hobbs (2003)

Bad Apple Theory

Old view

System is
basically safe

Erratic people
undermine it

Need to be:

- Controlled
- Punished
- Exiled



Current

New view

System is not basically safe

People are well meaning

Human error is

Systematically connected
to features of people's:

- Tools
- Tasks
- Organization
- Environment

(Sidney Dekker 2006)

Accountability

Backward

Find the bad apple

Punish

Dismiss

Liability

Prosecution

Suspend/Revoke

Deflect Blame



Forward

Fix the problem

Clean up the mess

Learn

Change

Invest Resources

Build trust

Sidney Dekker (2007)



TEAMWORK

Error management is about making good people excellent

Safety Management Systems (SMS) Coming to General Aviation

The Certificate Holder's documented commitment to safety, which defines its safety objectives and the accountabilities and responsibilities of its employees regarding safety.

describing the system, identifying the hazards, and analyzing, assessing, and controlling safety risk.



Processes within the SMS structure systematically to ensure the performance and effectiveness of safety risk controls and that the organization meets or exceeds its safety objectives through collecting, analyzing, and assessing information.

communicating safety information to support an organization's safety performance and safety culture.

<https://www.faa.gov/about/initiatives/gasafetyoutreach>



Federal Aviation
Administration

Questions?



Training and Peace of Mind

- **Technical Training**
- **Safety Related Training**
- **Document in My AMT**



My AMT

My AMT Home | Core Training Courses | Enter Eligible Training | Training History | Award History

CORE COURSE **COLLEGE CREDIT**

Welcome to your personal "My AMT" homepage. Here you can track your progress as you work toward earning a Bronze, Silver, or Gold Certificate of Training within the Aviation Maintenance Technician Awards Program.

The award you earn will depend on the level of career-related training you receive each year. For more information about the AMT Awards Program, [click here](#).

Awards are based on the following:
Bronze = 12 hours
Silver = 40 hours
Gold = 80 hours (+ 3 College credit hours)
(The graphic to the right shows your progress for achieving these awards)

[Unenroll](#) from the AMT program.

2017 Award Level: None

Training Hours for 2017: 0
Core Training Courses: Incomplete
College Courses: Incomplete

AMT
Knowledge. Professionalism. Safety.
HOURS
0 0 0 0
Progress Indicator

Don't forget to claim your award during January 2018.